

SHIP DEC 2nd

Work Order ID 153220

153220

Page 1

Thursday, November 10, 2016 3:28:01 PM

Item ID: D145-762-015 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Skidtube, Std Wearplates, DART (Apical) Tri-Bag Float Compatible, Fits LH or RH
Start Date: 11/14/2016 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 12/1/2016 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: VS 16/11/10 Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D117-762	E

DAS
6
9-89
NOV 15 2016

100
100
DC
Doc.Control - USB or Paperwork
DOCUMENT CONTROL
Memo
Photocopy bluefile & type labels per PPP D145-762-015 CHG002
0.00
0.00

DAS
27
9-89
NOV 22 2016

110
110
Packaging
Packaging
Pick Kit
Memo
0.00
0.00

DAS
6
9-89
DAS
28
9-89

NOV 18 2016

120
120
QC
Quality Control
QC4- 100% Inspect kits for completeness
Memo
0.00
0.00

DAS
27
9-89
NOV 22 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____			

Work Order ID 153220***153220***

Page 2

Thursday, November 10, 2016 3:28:01 PM

Item ID: D145-762-015 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube, Std Wearplates, DART (Apical) Tri-Bag Float Compatible, Fits LH or RH
Start Date: 11/14/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 12/1/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130	Memo	0.00				DAS 27 9-89	DAS 28 9-89		
Packaging	Identify and pack for shipping as per PPP D145-762-015 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.00							
QC									
Quality Control									

DEC 12 2016

16/12/13

16-12-13

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

Thursday, November 10, 2016 3:28:07 PM

Page 1

Work Order ID: 153220

153220

Parent Item: D145-762-015

D145-762-015

Parent Item Name: Skidtube, Std Wearplates, DART (Apical) Tri-Bag Float Compatible, Fits LH or RH

Start Date: 11/14/2016

Required Date: 12/1/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP
REV:B 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D145-762-045		Manufactured	No				Each	0.0000	1	1			
D145-762-045									**	153222			AS 18 19
Replacement Float Skidtube												NOV 14 2016	
D145-762-055		Manufactured	No			110	Each	0.0000	1	1			
D145-762-055									**	153224			AS 18 19
Repl. Wearplates for Skidtubes, DART (Apical) Tri-Bag Float Comp., Fits LH or RH												NOV 14 2016	
AN6C52A		Purchased	No				Each	27.0000		2			
AN6C52A									**				AS 18 19
BOLT													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST333			27						
				m134535			27						
D5300-1		Manufactured	No				Each	10.0000		2			
D5300-1									**				AS 18 19
GHL Bushing													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST163			10						
				141838			10						
D5301-1		Manufactured	No				Each	8.0000		2			
D5301-1									**				AS 18 19
GHL Plug													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST163			8						
				141839			8						

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____			

Picklist Print

Page 2

Thursday, November 10, 2016 3:28:07 PM

Work Order ID: 153220

153220

Parent Item: D145-762-015

D145-762-015

Parent Item Name: Skidtube, Std Wearplates, DART (Apical) Tri-Bag Float Compatible, Fits LH or RH

Start Date: 11/14/2016

Required Date: 12/1/2016

MS21043-6

Purchased

No

Each

105.0000

Start Qty: 1.00

Required Qty: 1.00

2

MS21043-6

NUT

DAS
6
9-89

DAS
28
NOV 18 2016
89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG	20	
103693	20	
FP001	2	
m135603	2	
ST302	83	
m134817	28	2
m135470	30	
m136047	25	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : ☐									

5.3 D145-762-015/-115 Skidtube Parts List

Item	Qty -015	Qty -045	Qty -055	Qty -115	Qty -155	Part Number	Description
	X					D145-762-015	FLOAT SKIDTUBE WITH STD WEARPLATES
	1	X		1		D145-762-045	REPLACEMENT FLOAT SKIDTUBE
	1		X			D145-762-055	REPLACEMENT WEARPLATES (FLOAT SKIDTUBES)
				X		D145-762-115	FLOAT SKIDTUBE WITH TRAINING WEARPLATES
				1	X	D145-762-155	REPLACEMENT TRAINING WEARPLATES (FLOAT SKIDTUBE)
201		1				D4766-041	SKIDTUBE ASSEMBLY
202	2			2		**L321M1024101 OR **B321M1026101	SKID SHOE (REF ONLY)
203	8			8		**BRSP96/25-SK-W5-1 TEILIG OR **BRSP98/25-SK-W5-1 TEILIG OR **01618266098	CLAMP (REF ONLY)
204	8			8		**N/A	OEM BOLT (REF ONLY)
205	8			8		**N/A	OEM LOCKING WASHER (REF ONLY)
206	8			8		**N/A	OEM WASHER (REF ONLY)
210A		1				*D2965	CAP
210B		1				*D2965-3	CAP
211		4				***AELS-1032-225	INSERT
212		2				*AN3C5A	BOLT
213		2				*NAS1149C0332R	WASHER (OR AN960C10L)
214		2				*AN526C1032	SCREW
220A			1			D4682-041	WEARPLATE
220B			1			D4682-045	WEARPLATE
220C			1			D4682-11	WEARPLATE
221A					1	D4769-041	WEARPLATE
221B					1	D4772-041	WEARPLATE
221C					1	D4771-041	WEARPLATE
222			6		6	D4764-1	BUSHING
223			12		12	D4764-5	BUSHING
224			1		1	AN4C42A	BOLT
225			2		2	AN4C43A	BOLT
226			2		2	AN6C44A	BOLT
227			4		4	AN6C45A	BOLT
228			3		3	MS21043-4	NUT
229			6		6	MS21043-6	NUT
230		3				*AELS-1032-130	INSERT
231		3				*AN3C4A	BOLT
232		3				*NAS1149C0332R	WASHER (OR AN960C10L)
250	2				2	AN6C52A	BOLT
251	2				2	D5300-1	GHL BUSHING
252	2				2	D5301-1	GHL PLUG
253	2				2	MS21043-6	NUT

* PART IS INCLUDED WITH D4766-041 STD SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTION IIN-D117-762 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 4

REF FAA STC: SR01853SE

REF: TCCA LETTER OF ACCEPTANCE RDIMS-4374899

REF EASA STC: 10017063

PURPOSE:

The purpose of this service instruction is to correct a typographical error in section 5.3 (pg. 23) of IIN-D117-762 Rev E and section 32.21 (pg. 35) of ICA-D117-762 Rev. 4.

CHANGE:

The parts list in section 5.3 (pg. 23) of IIN-D117-762 Rev. E and section 32.21 (pg. 35) of ICA-D117-762 Rev. 4 is modified as shown below:

ITEM	Qty	Qty	Qty	Qty	Qty	PART NUMBER	DESCRIPTION
	-015	-045	-055	-115	-155		
			X			D145-762-055	REPLACEMENT WEARPLATES (FLOAT SKIDTUBE)

இ[illegible]

WAS:

[illegible]

WEIGHT AND BALANCE:

There is no weight and balance change associated with this service instruction.

[illegible]

Work Order ID 153220

Tuesday, November 15, 2016 9:18:24 AM

153220

Page 1

Item ID: D145-762-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube, Std Wearplates, DART (Apical) Tri-Bag Float Compatible, Fits LH or RH

Start Date: 11/14/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/1/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D117-762

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D145-762-015 CHG002

DAS
21
9-39

NOV 15 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5.3 D145-762-015/-115 Skidtube Parts List

Item	Qty -015	Qty -045	Qty -055	Qty -115	Qty -155	Part Number	Description
	X					D145-762-015	FLOAT SKIDTUBE WITH STD WEARPLATES
	1	X		1		D145-762-045	REPLACEMENT FLOAT SKIDTUBE
	1		X			D145-762-055	REPLACEMENT WEARPLATES (FLOAT SKIDTUBES)
				X		D145-762-115	FLOAT SKIDTUBE WITH TRAINING WEARPLATES
				1	X	D145-762-155	REPLACEMENT TRAINING WEARPLATES (FLOAT SKIDTUBE)
201		1				D4766-041	SKIDTUBE ASSEMBLY
202	2			2		**L321M1024101 OR **B321M1026101	SKID SHOE (REF ONLY)
203	8			8		**BRSP96/25-SK-W5-1 TEILIG OR **BRSP98/25-SK-W5-1 TEILIG OR **01618266098	CLAMP (REF ONLY)
204	8			8		**N/A	OEM BOLT (REF ONLY)
205	8			8		**N/A	OEM LOCKING WASHER (REF ONLY)
206	8			8		**N/A	OEM WASHER (REF ONLY)
210A		1				*D2965	CAP
210B		1				*D2965-3	CAP
211		4				***AELS-1032-225	INSERT
212		2				*AN3C5A	BOLT
213		2				*NAS1149C0332R	WASHER (OR AN980C10L)
214		2				*AN528C1032	SCREW
220A			1			D4682-041	WEARPLATE
220B			1			D4682-045	WEARPLATE
220C			1			D4682-11	WEARPLATE
221A				1		D4769-041	WEARPLATE
221B				1		D4772-041	WEARPLATE
221C				1		D4771-041	WEARPLATE
222			6		6	D4764-1	BUSHING
223			12		12	D4764-5	BUSHING
224			1		1	AN4C42A	BOLT
225			2		2	AN4C43A	BOLT
226			2		2	AN6C44A	BOLT
227			4		4	AN6C45A	BOLT
228			3		3	MS21043-4	NUT
229			6		6	MS21043-6	NUT
230		3				*AELS-1032-130	INSERT
231		3				*AN3C4A	BOLT
232		3				*NAS1149C0332R	WASHER (OR AN980C10L)
250	2			2		AN6C52A	BOLT
251	2			2		D5300-1	GHL BUSHING
252	2			2		D5301-1	GHL PLUG
253	2			2		MS21043-6	NUT

* PART IS INCLUDED WITH D4766-041 STD SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTION IIN-D117-762 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 4

REF FAA STC: SR01853SE

REF: TCCA LETTER OF ACCEPTANCE RDIMS-4374899

REF EASA STC: 10017063

PURPOSE:

The purpose of this service instruction is to correct a typographical error in section 5.3 (pg. 23) of IIN-D117-762 Rev E and section 32.21 (pg. 35) of ICA-D117-762 Rev. 4.

CHANGE:

The parts list in section 5.3 (pg. 23) of IIN-D117-762 Rev. E and section 32.21 (pg. 35) of ICA-D117-762 Rev. 4 is modified as shown below:

ITEM	Qty -015	Qty -045	Qty -055	Qty -115	Qty -155	PART NUMBER	DESCRIPTION
			X			D145-762-055	REPLACEMENT WEARPLATES (FLOAT SKIDTUBE)

IS:

220C			1			D4682-7	WEARPLATE
------	--	--	---	--	--	---------	-----------

WAS:

220C			1			D4682-11	WEARPLATE
------	--	--	---	--	--	----------	-----------

WEIGHT AND BALANCE:

There is no weight and balance change associated with this service instruction.

A	NEW ISSUE	SAD	16.03.24
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE USA, INC EUGENE, OR	
DRAWN	SAD		
CHECKED	<i>CP</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9742	SHEET 1 OF 1
APPROVED	<i>CP</i>	TITLE	SCALE
DE APPR.	<i>CP</i>	PARTS LIST CORRECTION	NTS
DATE	16.03.24	COPYRIGHT © 2016 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	